

Stand Assembly Instructions



AMP SERIES 64

Electric Deck Oven

Electric

WS-HD-6437-E-03

WS-HD-6445-E-03

WS-HD-6461-E-03

**READ ALL INSTRUCTIONS BEFORE
INSTALLING AND USING THE APPLIANCE**

WOOD  STONE

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RECOMMENDED METRIC TOOLS

Crescent Wrench
13mm, 17mm



Allen Wrench
6mm



Measuring Tape

Torque Wrench
(Capable of 28 ft-lb / 38 Nm)

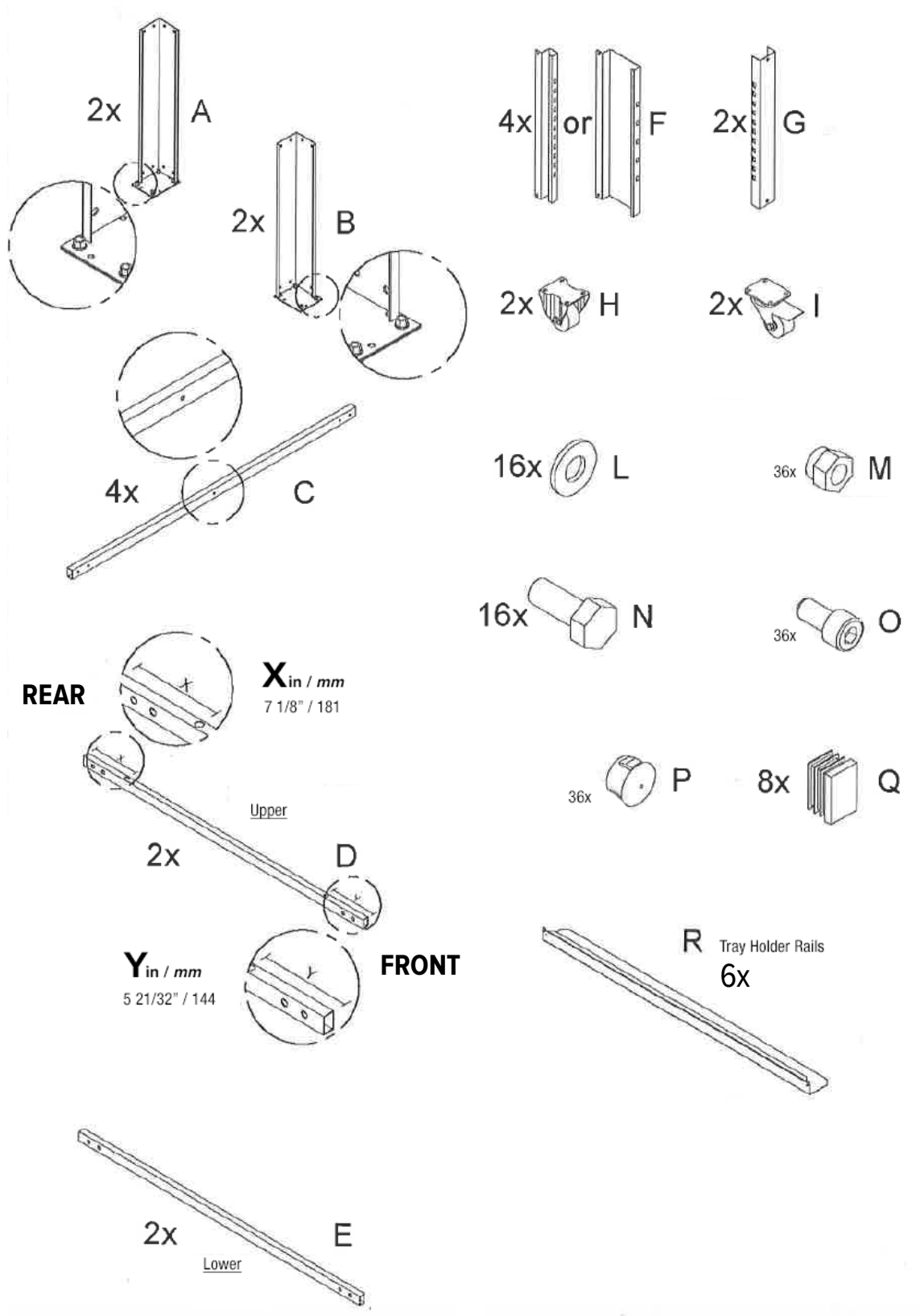


Ratchet Set
with Extension
13mm, 17mm



Rubber Mallet

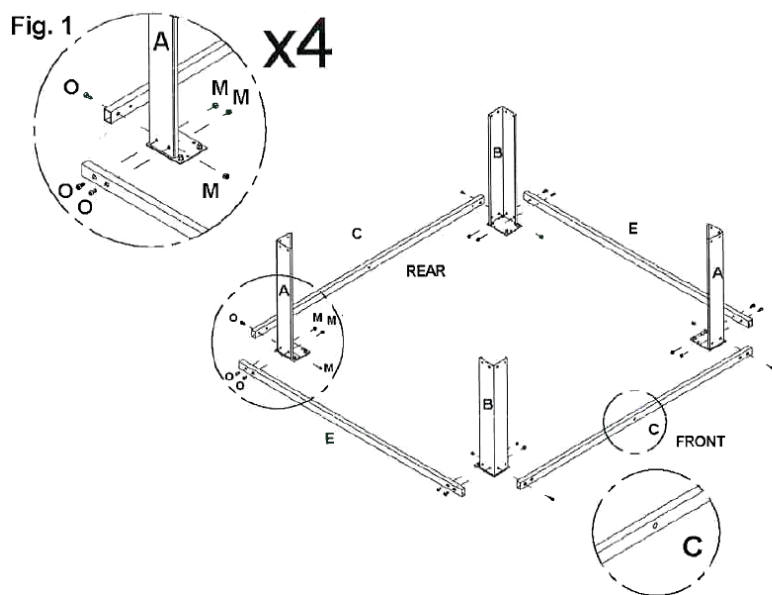




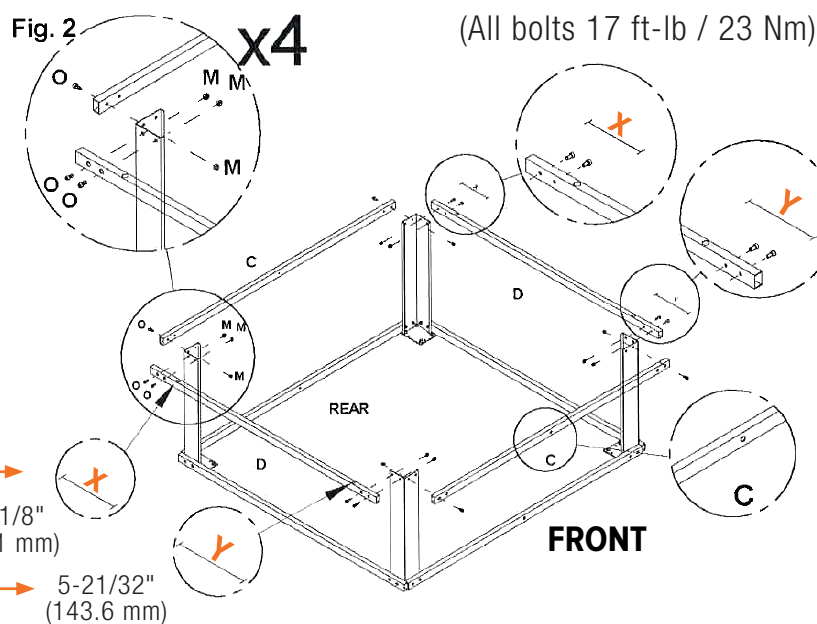


1. Place the four tubular sections as shown below.
2. Insert the legs into the square frame.
3. Align the holes in the tubular sections with those in the legs.
4. Insert all the bolts (O) of the side tubes (E) and terminate with nuts (M).
5. Insert only the outer bolts (O) of the cross tubes (C) and terminate with nuts (M).
6. Tighten everything hand tight, perfectly square and flat.

(All bolts 17 ft-lb / 23 Nm)



7. Position the side tubular frames (D) against the legs (refer to the hole spacing diagram). **BE SURE TO ORIENT X DIMENSION TO THE REAR AND Y DIMENSION TO THE FRONT**
8. Insert the bolts (O) and nuts (M), then tighten all connections.
9. Position the front and rear upper tubular frames (C), insert all screws.



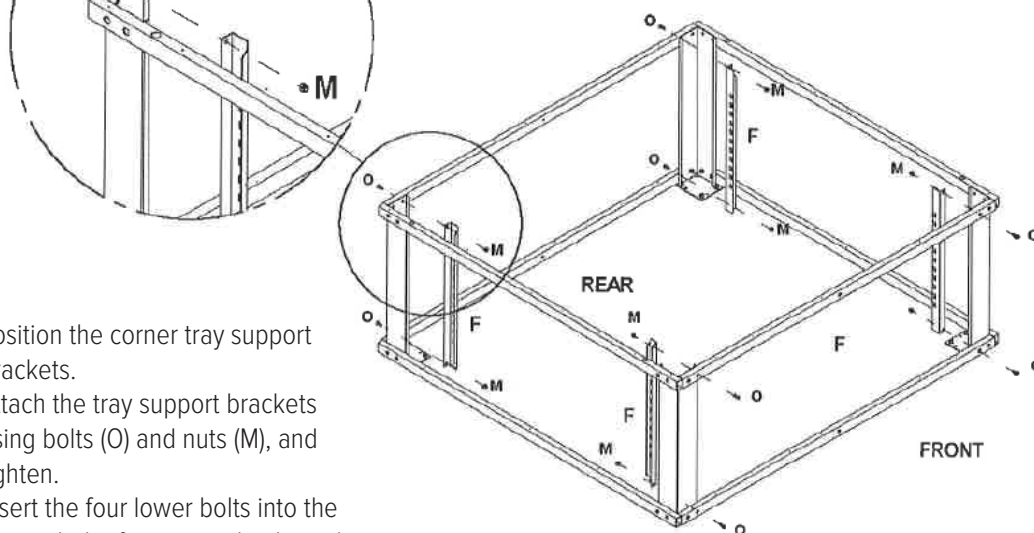
IMPORTANT!

7-1/8"
(181 mm)
5-21/32"
(143.6 mm)

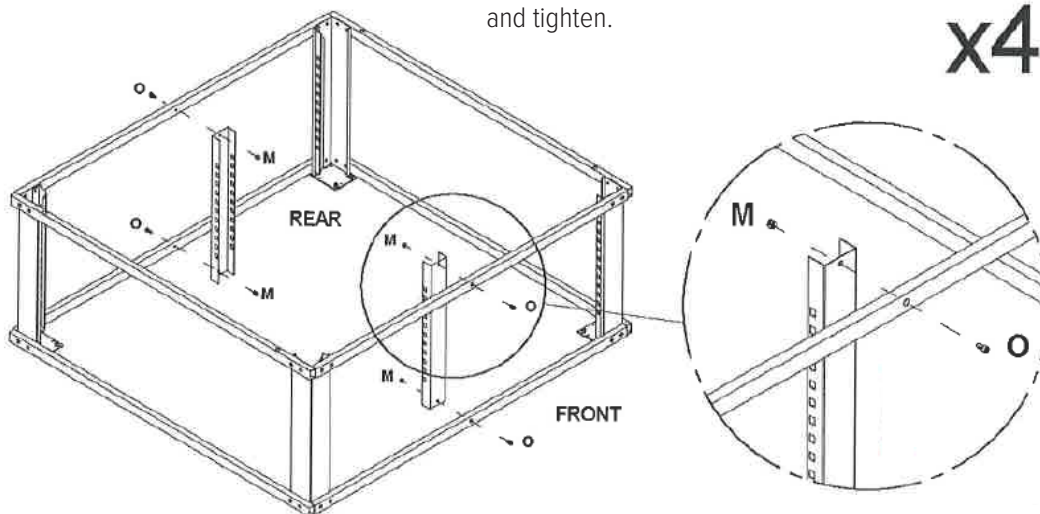
**Fig. 3****x8**

(All bolts 17 ft-lb / 23 Nm)

10. Position the corner tray support brackets.
11. Attach the tray support brackets using bolts (O) and nuts (M), and tighten.
12. Insert the four lower bolts into the base tubular frames, and tighten the tray support brackets.

**Fig. 4**

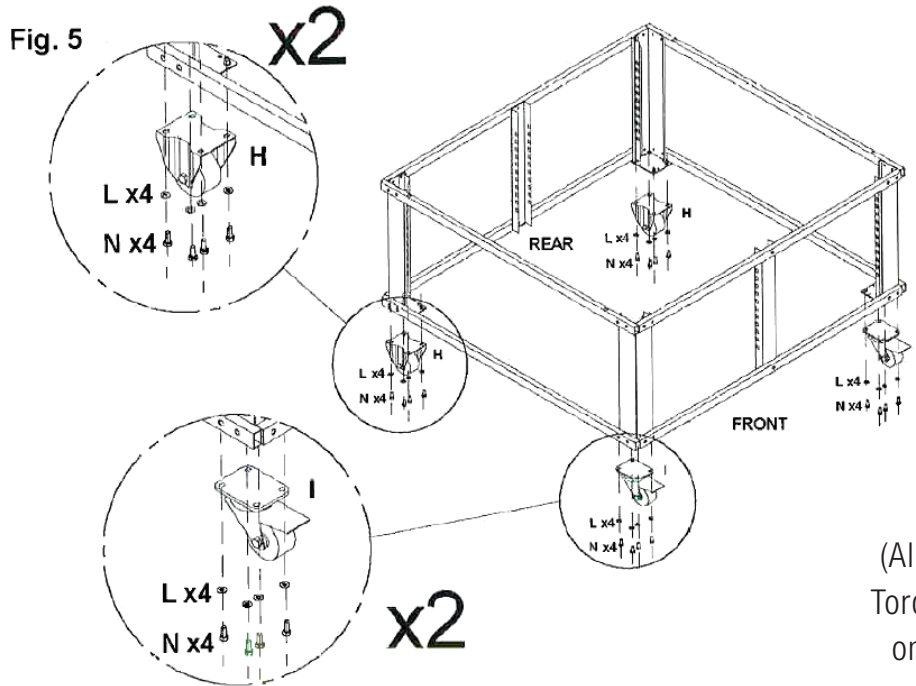
13. Position the middle tray support brackets.
14. Insert the bolts (O) into the tubular frame, terminate with nuts (M), and tighten.

x4

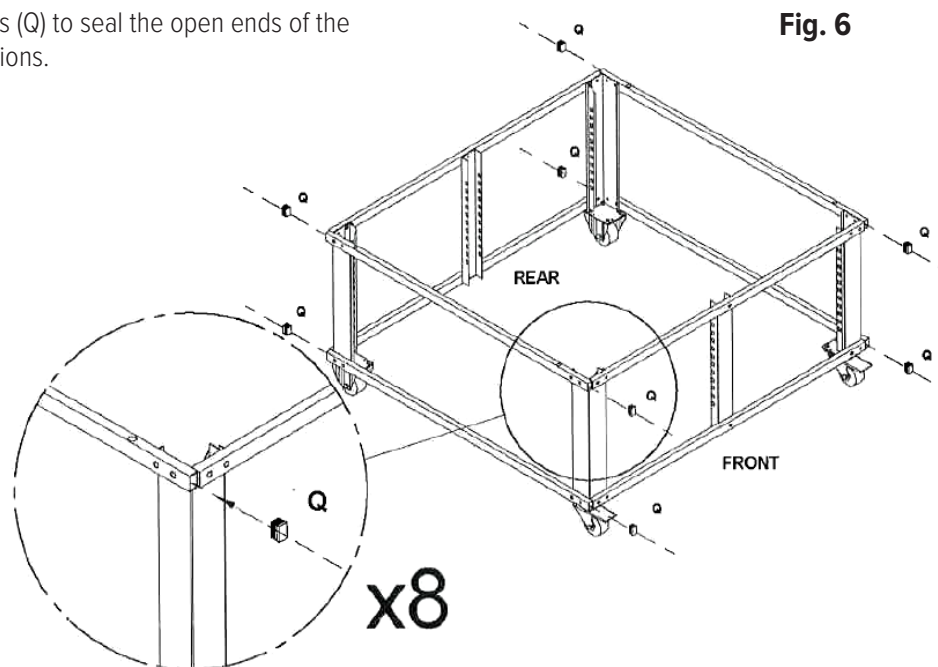
(All bolts 17 ft-lb / 23 Nm)



12. Torque all bolts as specified on their respective page.
13. Attach the wheels using the provided bolts.
14. **IMPORTANT: Mount the fixed wheels on the rear side, and the swivel wheels on the front side.**



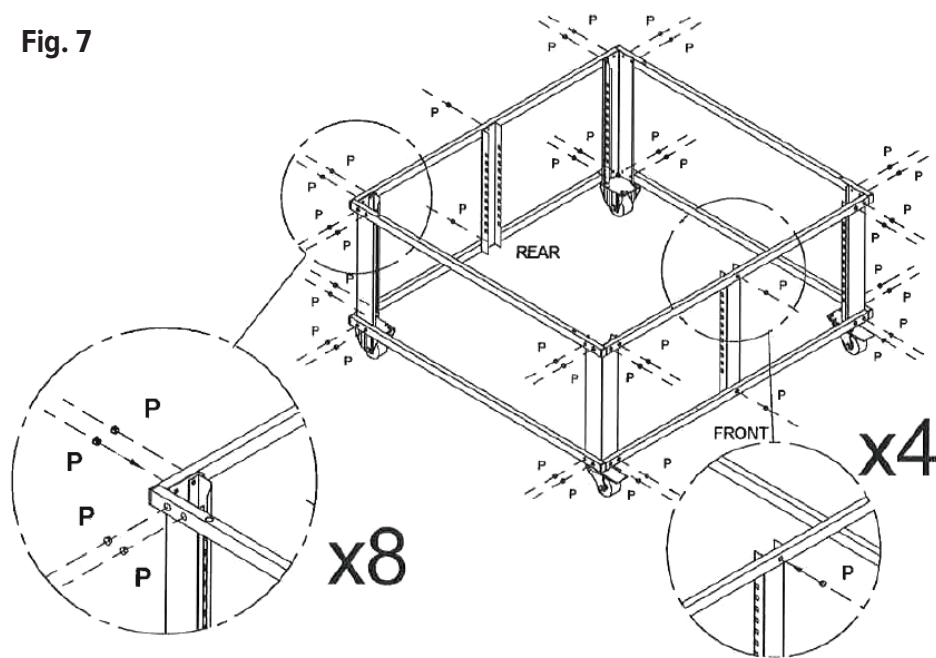
15. Insert the end caps (Q) to seal the open ends of the tubular frame sections.





16. Insert the plastic plugs (P) into all the round external holes of the tubular frame sections.

Fig. 7



17. Install the tray holder rails (R).

Fig. 8

