GSV 009-016 Grease Fan

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Mechanical Installation ............... Chapter 3
Electrical Installation ................ Chapter 4
Start Up and Configuration .......... Chapter 5
Maintenance and Troubleshooting .... Chapter 6

Job Name: ____________________________
Installer: _____________________________
Installation Date: ____________________

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Symbol Legend:

The following terms are used throughout this manual to bring attention to the presence of potential hazards or to important information concerning the product.

Danger: Indicates an imminently hazardous situation which, if not avoided, will result in death, serious injury or substantial property damage.

Caution: Indicates an imminently hazardous situation which, if not avoided, may result in personal injury or property damage.

TO REDUCE THE RISK OF FIRE, ELECTRICAL SHOCK OR INJURY TO PERSONS, OBSERVE THE FOLLOWING:

1. Use this unit in the manner intended by the manufacturer. If you have questions, contact the manufacturer at the address or telephone number listed on the front of the manual.
2. Before servicing or cleaning the unit, switch off at service panel and lock service panel to prevent power from being switched on accidentally.
3. Installation work and electrical wiring must be done by a qualified person(s) in accordance with applicable codes and standards.
4. Sufficient air is needed for proper combustion and exhausting of gases through the flue (chimney) of the fuel burning equipment to prevent backdrafting. Follow the cooking equipment manufacturer's guidelines and safety standards such as those published by the National Fire Protection Association (NFPA), and the American Society for Heating, Refrigeration and Air Conditioning Engineers (ASHRAE) and the local code authorities.
5. This unit must be grounded.

TO REDUCE THE RISK OF INJURY TO PERSONS IN THE EVENT OF A CHIMNEY FIRE, OBSERVE THE FOLLOWING:

1. Immediately close all dampers and/or air entrance openings to the cooking appliance. This includes doors.
2. Alert your patrons to the possible danger.
3. Inspect your cooking appliance and chimney surroundings for possible fire. If in doubt, alert your fire department.
4. Do not continue to use your appliance until it and your chimney have been thoroughly inspected. Overheating can cause metal parts to expand, buckle and crack. If you are not certain, have a certified chimney sweep disassemble all parts so they can be inspected and cleaned.
5. Do not use salt or water on the fire in the cooking appliance. Salt is corrosive and water will cause a dangerous steam explosion. You might be able to control the fire by using ashes, sand or baking soda, since baking soda is an ingredient used for dry chemical fire extinguishers.
6. After a chimney fire, when it is safe to do so, check internal locations such as an attic and under the roof and keep watching for two or three hours. There may be delayed smoldering and subsequent ignition, even if the fire inside the chimney has been controlled.

TO REDUCE THE RISK OF A CHIMNEY FIRE:

1. Keep chimney and grease fan clean.
2. Always turn ON fan when using the cooking appliance.
3. Do not leave cooking appliance unattended when in use.

CAUTION

1. Please read specification label on product for further information and requirements.
1. Product Information

1.1 Function

Use
EXHAUSTO Model GSV Grease Fan is designed to provide a large exhaust volume at a high discharge velocity. It is intended for use as a part of a restaurant exhaust system for solid fuel cooking appliances and grease applications according to NFPA96.

The use of the EXHAUSTO Grease Fan is not restricted to any type of chimney or grease duct. However, always follow the solid fuel appliance manufacturer’s instructions regarding the venting.

The GSV is suitable for use with natural gas, LP-gas or solid fuel.

The fan is designed to create a mechanical draft in chimney and grease duct systems. It can also be used to increase the capacity or efficiency of such a system.

Construction
The housing is made in heavy cast aluminum and can be opened for easy cleaning. The axial vane is made of stainless steel and is completely in balance.

The motor is a direct-drive, variable speed, class H insulated, high temperature motor. It has permanently lubricated and sealed ball bearings and is maintenance free.

Code Compliance
Installation must conform to the requirements of the authority having jurisdiction. Where required by the authority having jurisdiction, the installation must also conform to the NFPA54, NFPA96 or NFPA211.

All electrical wiring must be in accordance with the requirements of authority having jurisdiction or, in absence of such requirements, with the National Electrical Code, NFPA70.

Listings
EXHAUSTO Model GSV is tested and listed to UL Standard 705 for Power Ventilators and UL Standard 762 for Power Ventilators for Restaurant Exhaust Ventilators.

The model is also tested and listed to ULC-S645-93, Standard for Power Roof Ventilators for Commercial and Institutional Kitchen Exhaust Systems.

1.2 Components

The GSV Grease Fan consists of the following components:

a. Top section  f. Locking hinge
b. Bottom section  g. Bird screen
c. Motor  h. Carrying handle
d. Axial vane  i. Wiring conduit
e. Inlet for impeller

![Diagram of GSV Grease Fan components](Image)
1.3 Shipping

Transport  The fan is shipped in a corrugated cardboard box. If a transport securing device is attached to the bottom of the fan to hold the motor and impeller in place, do not remove it when unpacking the fan.

⚠️ Do not remove the transport securing device until the fan is being installed on the duct or the roof curb. The motor shaft could be damaged.

Standard  Fan with flexible conduit terminating 2” x 4” or 4” x 4” weather tight junction box.

Packing List  If other components are shipped, these will appear on the shipment packing list.

NOTE:
All single phase fans are shipped with a capacitor and junction box connected via conduit. The capacitor is located INSIDE the junction box. Please do not discard.

1.4 Warranty

EXHAUSTO products are warranted for a period of two (2) years following the date of invoice. Replacement or repair will be at EXHAUSTO’s discretion, provided factory inspection shows a defect in material or workmanship.

Complete warranty conditions are available from EXHAUSTO.

🚫 Adequate fresh air must be provided for combustion; otherwise, improper operation and inadequate venting of deadly flue gases may result.

🚫 If you are installing the fan on an existing chimney system or grease duct, you must clean the chimney or duct prior to installation.

🚫 Always use a certified chimney sweep, certified by the Chimney Safety Institute of America (CSIA) to clean the chimney, duct and grease fan.
# 2. Specifications

## 2.1 Dimensions & Capacities

<table>
<thead>
<tr>
<th>Model</th>
<th>GSV 009</th>
<th>GSV 012</th>
<th>GSV 014</th>
<th>GSV 016</th>
</tr>
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<tbody>
<tr>
<td><strong>Discharge</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Fan Type</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Max. Discharge Velocity</strong></td>
<td>FPM</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vertical</td>
<td>2,351</td>
<td>2,592</td>
<td>2,593</td>
<td>2,169</td>
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<tr>
<td><strong>Actual Discharge Velocity</strong></td>
<td>FPM</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Axial Vane</td>
<td>5.9 x CFM</td>
<td>2.9 x CFM</td>
<td>1.9 x CFM</td>
<td>1.2 x CFM</td>
</tr>
<tr>
<td><strong>Voltage</strong></td>
<td>VAC</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td><strong>RPM</strong></td>
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<tr>
<td><strong>Amps</strong></td>
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<tr>
<td><strong>Power</strong></td>
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<td>0.025</td>
<td>0.10</td>
<td>0.16</td>
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<tr>
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<td>46</td>
<td>60</td>
</tr>
<tr>
<td></td>
<td>kgs</td>
<td>12</td>
<td>18</td>
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<td></td>
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<td>C x C</td>
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<td>12.22</td>
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<td></td>
<td>mm</td>
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<td>310</td>
<td>385</td>
</tr>
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<td></td>
<td>D Ø</td>
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<td>10.72</td>
<td>13.04</td>
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<tr>
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<td>E</td>
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<td></td>
<td>mm</td>
<td>70</td>
<td>80</td>
<td>100</td>
</tr>
</tbody>
</table>

![Diagram of the GSV model](image-url)
3. Mechanical Installation

3.1 Positioning

Considered a mechanical draft system, there are much different code requirements than for a gravity venting system or grease ducts used with gas or solid fuel applications. As a general rule, the mechanical draft system must be installed min. 3 feet away from any forced air inlet located within 10 feet, and min. 4 feet away from any door or window. For complete information, consult EXHAUSTO or your local building codes.

3.2 Installation on Steel Duct

- Insert the steel chimney adapter into the chimney where the long collar engagement ensures safe anchoring (see Fig. 2). If necessary, the adapter can be secured by means of long self-tapping stainless steel screws into the side of collar through the chimney wall. Do not obstruct the flow.
- Turn the fan upside-down and lay a bead of hi-temp silicon on the base close to the outer edge (not shown).
- Remove the transport securing device (if present) holding the motor shaft and impeller in place.
- Place the fan on the adapter with the fan inlet centered over the chimney outlet.
- Open the fan and secure the fan onto the adapter, through the pre-drilled holes in the bottom, with lag bolts or self-tapping sheet metal screws, one at each corner.
- Seal around the fan base to make sure it is watertight and no water can slip in between the fan and the adapter. Do not block the 4 drain holes.

![Fig. 2](Image)
3.3 Installation on Roof Curb

If the fan is installed on a roof curb, the curb will do the same as the adapter. Follow the instructions under 3.2.

3.4 Installation on Side Wall

- Make sure the vent terminates flush with the wall. Insert the steel chimney adapter and secure it safely to the wall. Seal around the edges of the adapter flange.
- Mark the locations of the wall anchors and predrill holes for them.
- Turn the fan upside-down and lay a bead of hi-temp silicone on the base close to the outer edge (not shown).
- Open the fan and secure the fan onto the adapter with wall anchors, through the predrilled holes in the bottom. Make sure the conduit is located on one of the sides. Never on the upside or downside.
- Seal around the fan base to make sure it is watertight and no water can slip in between the fan and the adapter. Do not block the 4 drain holes.

3.5 High Temperature Applications

- If the fan is used for applications that exceed its temperature rating, dilution bolts must be used.
- Install the dilution bolts in the outer holes of the fan base.
- Adjust the height of the dilution gap by adjusting the dilution bolts, so the temperature of the exhaust going through the fan does not exceed the fan's temperature rating.
- Be aware the dilution bolts will have a negative impact on the fan’s actual capacity and a stronger fan model may be required. For more information, please refer to the installation manual accompanying the dilution bolts.
4. Electrical Installation

4.1 Electrical Requirements

Power requirements depend on the fan size. They can be found on page 4.

Danger: Turn off electrical power before servicing. Contact with live electric components can cause shock or death.

Notice: If any of the original wire supplied with the system must be replaced, use similar wire of the same temperature rating. Otherwise, insulation may melt or degrade, exposing bare wire.

4.2 Wiring Diagram

The connection diagram below shows how the fan is connected to the fan speed control and the power source (see Fig. 4).

Use a 2-conductor wire of min. 14 AWG with ground.
5. **Start-up & Configuration**

5.1 **System Testing**

- Check the line voltage with the motor nameplate rating.
- Determine if the axial vane is running free and has not been subject to misalignment in shipping or installation.
- Turn the grease fan ON and make sure that it is operating. Adjust the fan speed control to make sure it is operating properly.

Prior to using a cooking appliance, make sure that sufficient air needed for proper combustion and exhausting of gases from oil/gas-fired appliances, like water heaters, furnaces and boilers, is provided.

- With the fan ON, check that other heating appliances (furnace, water heater, etc.) are operating safely without spillage (spillage is the escape of flue gases from the relief opening of the draft hood of an atmospheric appliance). On start-up, a little spillage is normal, but it must stop after a couple of minutes.
- Spillage can be detected by introducing smoke into the flue products ahead of the draft hood or by observing if the flame of a match goes out when it is held at the edge of the draft hood relief opening (See Fig. 5).

5.2 **Testing Pizza Oven Operation**

Most pizza ovens consist of a dome with a front opening that can be closed with a cast iron door. Above the opening, a hood connected to the flue assures smoke and odors are collected and removed safely (see Fig. 6). Place a few logs in the back of the dome and set the fan at high/full speed. Light the fire. Turn on all exhaust fans (range hoods, etc.) and make sure that there is no spillage from the hood into the room. When the fire has caught on, reduce the speed of the grease fan to a point where it still removes the flue gases safely. Mark this setting on the fan speed control cover, as this will be the operating position/speed of the grease fan.

5.3 **Adjusting Fan Speed**

Start all heating appliances connected to the chimney fan installed. Set the fan speed control to the speed where no spillage is experienced anywhere in the system.
5.4 Operation of Pizza Ovens

Prior to starting a fire, set the fan at high/full speed and start the fire following the oven manufacturer’s instructions or, in the absence of such instructions, follow normal instructions on burning a fire in a fireplace or stove.

After the fire catches on, after 3-5 minutes, reduce the speed of the grease fan to a level where it safely removes the flue gases and a perfect flame can be maintained.

When adding wood to the fire, it may be necessary to increase the fan speed for a short period of time.

⚠️ Do not over-fire the pizza oven. Small deposits of creosote could be ignited and start a small chimney fire which could cause the chimney flue to reach a hazardous temperature.
6. Maintenance & Troubleshooting

6.1 Care and Cleaning

The EXHAUSTO Grease Fan is designed for prolonged use. The fan should be inspected at least once a year when the chimney is inspected. Deposits should be removed from the fan blades or the impeller and the bottom of the motor housing.

The top of the fan is hinged and can be opened in order to ease the cleaning.

Do not open the motor housing unless power to the grease fan has been disconnected.

6.2 Chimney Cleaning Intervals

The need for chimney and chimney fan maintenance depends on how the cooking appliance is operated. Pizza ovens and BBQ's need a great deal of chimney and chimney fan maintenance. These appliances produce dense smoke consisting of creosote and grease if it is loaded for long durations or overnight fires.

6.3 Creosote Formation and Need for Removal

When wood is burned slowly, it produces tar and other organic vapors, which combine with expelled moisture to form creosote. The creosote vapors condense in the relatively cool chimney flue of a slow-burning fire. As a result, creosote residue accumulates on the flue lining. When ignited, this creosote makes an extremely hot fire.

Creosote causes many problems. Some are visible, while others are not. It can make trouble if:
1.) It runs down outside the pipe to damage the finish on the metal.
2.) It drips out of joints, damaging floors or furnishings.
3.) It plugs up the chimney causing poor combustion, smoking, soiling walls and indoor pollution.
4.) It catches fire in the chimney to cause possible chimney damage and damage to the building.

6.4 Inspection Schedule

The chimney and the chimney fan should be inspected at least every 2 weeks for the first couple of months to determine at what rate the creosote builds up. If creosote has accumulated, it should be removed to reduce the risk of a chimney fire.

Evaluation of chimney systems installed in commercial restaurants serving a wood-fired cooking appliance indicates a build-up of 1/8-1/4” of creosote for every 4 cords of wood burned. This can be used as a guideline, but each application is different.

As a guideline, a chimney and grease fan serving a commercial wood-fired cooking appliance should be cleaned at least once a month, unless the use has proven this to be more than adequate.
Most chimney manufacturers require, if you see deposits more than 1/16” thick, clean all chimney parts mechanically. This means using brushes, scraping or equivalent.

Don’t start a chimney fire as a means to clean the chimney!
With only slight deposits, try a hot fire to see if the black deposits fall down the chimney. You can hear the sound of falling deposits when the temperature conditions are right. Afterwards, reinspect the chimney and the inside of the oven for deposits.

Do not use chemical cleaners, they may corrode the inside of the chimney. They may or may not prevent or remove the creosote. When they are used together with a hot fire, it is probably the fire that is doing the work.

Depending on the rate of build-up, as you learn what is going on in the chimney, you can adjust your cleaning schedule.

If you have doubts about your ability to clean the chimney, or if the deposits are very heavy and hard to remove, do not try to burn them off. Call a professional, certified chimney sweep. The National Chimney Sweep Guild can refer you to the nearest certified chimney sweep. The Guild’s phone number is (301) 963-5600.

It does not matter how careful you are loading fuel, selecting wood or controlling draft, you should always observe the above precautions with any solid-fuel burning cooking appliance.

6.5 Chimney Fires and What to Do About Them

No chimney or chimney fan is intended or designed for use as a combustion or fire chamber. It is very easy to overfire a wood burning oven with kindling, scrap, lumber, brush or any fast burning fuel. This can produce flames and high temperatures all the way up the chimney and may cause chimney fan damage.

The creosote may be burning inside the chimney. If you can see flames coming out of the top, you are either over firing or there is a chimney fire.

If the fire in your cooking appliance/chimney has gotten out of control, or if you suspect a chimney fire for any reason, follow these steps:

1.) Immediately close all dampers and/or air entrance openings to the cooking appliance. This includes doors.
2.) Alert your patrons to the possible dangers.
3.) Inspect your cooking appliance and chimney surroundings for possible fire. If in doubt, alert your fire department.
4.) Do not continue to use your cooking appliance until it and your grease fan have been thoroughly inspected. Overheating can cause metal parts to expand, buckle and crack. If you are not certain, have a certified chimney professional disassemble all parts so they can be inspected and replaced, if necessary.
5.) Do not use salt or water on the fire in the cooking appliance. Salt is corrosive and water will cause a dangerous steam explosion. You might be able to control the fire by using ashes, sand or baking soda, since baking soda is an ingredient used for dry chemical fire extinguishers.
6.) After a chimney fire, when it is safe to do so, check internal locations such as an attic and under the roof and keep watching for two or three hours. There may be delayed smoldering and subsequent ignition, even if the fire inside the chimney has been controlled.
6.6 Spare Parts Ordering

When ordering spare parts please have the model number and part position number available.

<table>
<thead>
<tr>
<th>Number</th>
<th>Description</th>
<th>Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>01</td>
<td>Motor</td>
<td>17</td>
<td>Screw - SS (4)</td>
</tr>
<tr>
<td>02</td>
<td>Motor mounting plate</td>
<td>21</td>
<td>Motor housing insulation</td>
</tr>
<tr>
<td>03</td>
<td>Screw - SS (2)</td>
<td>22</td>
<td>Screw - SS (2)</td>
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<tr>
<td>04</td>
<td>Washer - SS (2)</td>
<td>23</td>
<td>Washer - SS</td>
</tr>
<tr>
<td>05</td>
<td>Housing (top)</td>
<td>24</td>
<td>Screw - SS</td>
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<tr>
<td>06</td>
<td>Housing (base)</td>
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<td>Screw - SS</td>
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<tr>
<td>07</td>
<td>Insert</td>
<td>31</td>
<td>Rivet</td>
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<tr>
<td>08</td>
<td>Bird screen</td>
<td>41</td>
<td>Fiber Mat</td>
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<tr>
<td>09</td>
<td>Top plate</td>
<td>60</td>
<td>3/8” Conduit</td>
</tr>
<tr>
<td>10</td>
<td>Axial vane</td>
<td>61</td>
<td>3/8” Connector</td>
</tr>
<tr>
<td>12</td>
<td>Locking hinge (2)</td>
<td>62</td>
<td>Junction box with blank cover</td>
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<tr>
<td>13</td>
<td>Cooling vane</td>
<td>63</td>
<td>Wire nuts</td>
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<tr>
<td>14</td>
<td>Screw - SS</td>
<td>64</td>
<td>Capacitor (1x120V fans only)</td>
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<td>16</td>
<td>Washer - SS</td>
<td>65</td>
<td>Wiring diagram (mounted on</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>inside cover)</td>
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### 6.7 Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Probable cause</th>
<th>What to do</th>
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</thead>
<tbody>
<tr>
<td>The fan is not operating.</td>
<td>No power to the fan.</td>
<td>Check the power supply wires in the junction box by the fan.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Check the circuit breaker.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Check that the fan is actually turned ON.</td>
</tr>
<tr>
<td>The fan is not running at full speed and/or is humming.</td>
<td>The capacitor is improperly connected or not connected at all (single-phase fans only).</td>
<td>Check the connections inside the junction box. The capacitor must be installed according to wiring diagram.</td>
</tr>
<tr>
<td>The fan is vibrating shaft vigorously.</td>
<td>The motor shaft is damaged.</td>
<td>Turn the power OFF immediately. Open the fan and check if the motor shaft is straight. If not, contact EXHAUSTO.</td>
</tr>
<tr>
<td>The fan is noisy.</td>
<td>The transportation device has been removed. Foreign matter is stuck in the fan. A ball bearing is damaged.</td>
<td>Remove the transportation device.</td>
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<tr>
<td></td>
<td></td>
<td>Turn off the power and remove the foreign article.</td>
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<tr>
<td></td>
<td></td>
<td>Turn off the power. Wait for the motor to stop revolving. Spin the wheel and listen for any grinding noise from the motor. If necessary, replace bearing.</td>
</tr>
<tr>
<td>The fan suddenly stops.</td>
<td>The motor is overheating.</td>
<td>Check the flue gas temperature below the fan. The temperature should not exceed 400°F during continuous operation. Call EXHAUSTO.</td>
</tr>
</tbody>
</table>
erklærer på egen ansvar, at følgende produkter:
declare on own responsibility that the following products:
Verantwoord, dat de volgende Produkten:
déclare sous sa propre responsabilité que le produit
suivant:

EN 60 335-1, EN 60 335-2-80, DS/EN ISO 12100-1, DS/EN ISO 12100-2

i.h.t bestemmelser i direktiv:
according to conformity in directive:
gemäß folgenden EU-Richtlinien überstimmen:
suivant les dispositions prévues aux directives:

Maskindirektivet:
Machinery Directive:
für Maschinen:
La directive des machines:

Lavspændingsdirektiv:
Low voltage Directive:
før Niederspannung:
La directive de la basse tension:

EMC-direktivet:
EMC Directive:
für EMC:
La directive de la compatibilité électromagnétique:

Langeskov, 14.05.2002

Adm. direktør
Managing Director
Geschäftsführer, Inhaber
Président-directeur général

Peter Hermansen

EN-60 335-1, EN-60 335-2-80, DS/EN ISO 12100-1, DS/EN ISO 12100-2