Facade Tutorial

MOUNTAIN SERIES

Option 1 Flat Wall Installation

Incorporating your Wood Stone oven into a facade.
Initial Considerations

There are a virtually unlimited number of design possibilities available when integrating a Wood Stone oven into your kitchen. This booklet covers initial considerations, basic layouts and construction considerations to help you successfully incorporate your Wood Stone oven into a facade.

The shape of Mountain Series ovens makes them ideal for inclusion into a wide range of structural plans, including flat and curved walls, corners, cylinders and even free-form shapes.

Because of their rectangular shape, Bistro Line and Fire Deck Series ovens are often incorporated into a kitchen design by applying facade materials, such as tile, stone or brick, directly onto the oven exterior.

To ensure a surprise-free facade installation with any model, the following questions should be addressed early in the design process:

1. **VENTING & CLEARANCES**
   Is the oven going to be vented using the direct connect method, or with a Listed Type 1 Exhaust Hood? (See the Oven Venting section on the Wood Stone website or the Installation and Operation Manual for details about these two methods.) With either method, the facade design must allow for proper airflow and adequate clearances. With hood venting, the design will need to accommodate both the hood and the required clearance from the facade face to the hood overhang for filter removal.

2. **THE FACADE SURROUND**
   Do you want to install a finish wall across the face of the oven or install the oven within an enclosure? Will you fabricate the connection between the oven and facade, or use optional Wood Stone facade extensions? An extensive assortment of facade extensions for Mountain Series ovens have been designed to substantially reduce on-site fabrication and installation time, taking the guesswork out of the construction process and helping to ensure a durable, safe installation. A wide array of doorway, storage box and service panel facade extensions can be seen on the Mountain Series Facade Extensions section on the Wood Stone website.

3. **FACADE MATERIAL UNDERLAYMENT**
   Do you want to install tile or stone directly to the oven? If so, a suitable non-combustible underlayment should be attached to the oven first. Will underlayment be installed on site, or will the oven be ordered facade-ready? Facade-ready ovens come with the non-combustible cement board underlayment pre-installed and ready for immediate application of the facade materials. Proper allowances are made for combustion air clearances, and relevant components are extended to accommodate the depth of applied materials to create a clean finished look.

4. **STUCCO-READY OVENS**
   For a traditional look, Mountain Series and Bistro Line ovens are available stucco-ready. The sheet metal oven body exterior is omitted, and instead the fully insulated oven body is covered with steel mesh, ready for field application of non-combustible stucco (by others). Stucco-ready ovens may be vented as a direct connect or installed under a Listed Type 1 Exhaust Hood.
Flat Wall Installation

**The Base Oven**

The graphic to the right shows the WS-MS-5-RFG-IR oven as it would arrive. Specification Sheets, CAD symbols and Revit Libraries for all Mountain Series ovens can be found in the Downloads section on the Wood Stone website.

**Step 1. INSTALL SUPPLIED OVEN COMPONENTS**

Mount the Service Panel, Toe Kick and optional Mantle per the instructions in the Installation and Operation Manuals section on the Wood Stone website.

Note the location of the perforated air intake on the Service Panel. Combustion air flows into the space under the oven through this area, which must be left free of obstructions. See Airflow Detail below.

To avoid common mistakes that affect airflow, see the Venting Do's and Don'ts section on the Wood Stone website.

Connect the flue to the oven’s flue collar. This flue must be a grease-rated duct. If the oven is being completely enclosed, make certain the duct system has been approved by the authority having jurisdiction before covering. See the Venting section on the Wood Stone website for more details.

**DETAIL > AIRFLOW**

Air flows into the space under the oven through the perforated air intake on the front of the Service Panel.

This area must be free of obstructions to allow proper airflow. The burners in the gas oven will not operate without sufficient combustion air. To avoid common installation mistakes that affect airflow, see the Venting Do’s and Don’ts section on the Wood Stone website.
Step 2. **FABRICATE CUSTOM COMPONENTS**

In this example, a customer-fabricated doorway extension is shown in red.  
(Nota: Optional Wood Stone Doorway Facade Extensions, available flat, curved or arched, are available.)

The doorway extension must be stainless steel to meet sanitary requirements. We recommend 14 gauge stainless steel. The extension must fit snugly and be welded with a continuous weld to the inside of the outer lip of the oven doorway without any gaps.

The extension must not protrude into the oven doorway, past the outer lip of the doorway. (If the extension were to protrude into the doorway, it would block the flue passageway and impede airflow.) The flange around the doorway should allow space for stud construction, underlayment and facade material. See Welding Detail below.

**DETAIL > WELDING**

The doorway extension must be stainless steel to meet sanitary requirements. We recommend 14 gauge stainless steel. The extension must fit snugly and be welded with a continuous weld to the inside of the outer lip of the oven doorway without any gaps.

The extension must not protrude into the oven doorway, past the outer lip of the doorway. (If the extension were to protrude into the doorway, it would block the flue passageway and impede airflow.) The flange around the doorway should allow space for stud construction, underlayment and facade material.
Step 3. **BUILD STUD WALL**

Metal studs, shown in green, are recommended. Around the doorway area, metal studs are required. Maintain a 1-inch clearance from the oven to combustible materials. Do not pack this airspace with insulation or any other material. While a zero-inch clearance from the oven to non-combustible materials is allowed, the respective clearances to combustibles are transferred to those non-combustibles.

Building materials 6 inches to either side and above the doorway must be non-combustible. See Clearances Detail below.

The Service Panel must be left accessible and unobstructed after installation for air intake and routine service of the oven burner. See Service Panel Detail on next page.

The oven controller is mounted in the Service Panel. The controller can optionally be mounted in a different position, i.e. in the wall next to the oven. When specified at the time of order, the controller is shipped with a longer wire harness to allow for custom placement, and the Service Panel doesn’t have the knockout for the controller. When mounting the controller box on the wall, make sure the front face of the controller protrudes approximately 3/4 inches beyond the finished wall surface to allow the controller box to be opened for service if necessary.

---

**DETAIL > CLEARANCES**

A major cause of oven-related fires is a failure to maintain required clearances to combustible material. Required clearances for Mountain Series ovens are defined as follows:

A. Provide 1-inch side clearance to combustible building materials. Do not pack this airspace with insulation or any other material.

B. Provide a non-combustible floor surface AND for ovens utilizing solid fuel, a non-combustible floor surface covering at least 30" to each side, and 36" in front of the door opening.

C. Provide 14" top clearance to combustible building materials.

D. Any facade materials 6 inches to either side of the doorway and above must be of non-combustible construction with no exceptions.

Note: A zero-inch clearance to non-combustible construction is allowed. However, the respective clearances to combustibles are transferred to these non-combustibles.
Flat Wall Installation

Step 4. INSTALL NON-COMBUSTIBLE UNDERLAYMENT
The material (shown in beige) is non-combustible cement board. Non-combustible material is required 6 inches to either side and above the oven doorway.

Non-combustible material is required anywhere the facade touches the doorway or mantle. Generally, non-combustible cement board is also used as facing material within the lower recessed area between the studs, adjacent to the Service Panel and mantle support. Drywall and Sheetrock are considered a combustible and must not be used.

If the Service Panel will be covered, the covering must allow for the same amount of air intake as is supplied by the perforated, factory-provided Service Panel.

All service and maintenance to the oven occurs from beneath the oven—the Service Panel is the ONLY access to the area beneath the oven. The Service Panel must be removable and provide the same area of access as the supplied panel. See Service Panel Detail below.

DETAIL > SERVICE PANEL
When the facade is complete, the Service Panel must remain removable. “A” represents the unobstructed path of the panel for removal. “B” represents the width necessary to keep that path clear after the installation of all building and facade materials.

Any facade or enclosure below the mantle of gas-fired or combination ovens must allow for (1) unobstructed access for removal of service/intake panel or storage box, (2) easy access to all controls and (3) sufficient combustion air for gas burners.

Step 5. INSTALL ADDITIONAL UNDERLAYMENT
Drywall (shown in yellow) is installed on the stud wall. While building materials more than 1 inch away from the oven do not need to be non-combustible, many installers choose to make the entire wall out of the non-combustible cement board to simplify construction and create a consistent facade underlayment.
Flat Wall Installation

Step 6. **ADD FACADE MATERIAL**

The facade wall can be finished with any non-combustible decorative material that can be affixed to the oven surface, including tile, stone or brick. It is always advisable to consult with the appropriate authority having jurisdiction before proceeding, as there may be regulations regarding the suitability of various materials. Temperatures above the oven doorway can reach 200 °F. Select materials and adhesives suitable for that temperature.

It is necessary for the proper operation of our ovens that the Flame Height Control Knob be fully accessible after all finishing is completed. This knob controls temperature in our gas ovens. See Flame Height Control Knob Detail below.

An optional Flame Height Control Knob Extension Kit is available to extend the length of the shaft in order to accommodate any facade depth.

**DETAIL > FLAME HEIGHT CONTROL KNOB**

The Flame Height Control Knob adjusts the height of the radiant flame inside the oven. It is required to operate the oven and must be fully accessible after all finishing is completed.

An optional Flame Height Control Knob Extension Kit is available to extend the length of the shaft in order to accommodate any facade depth.